## **Threadless Headset**

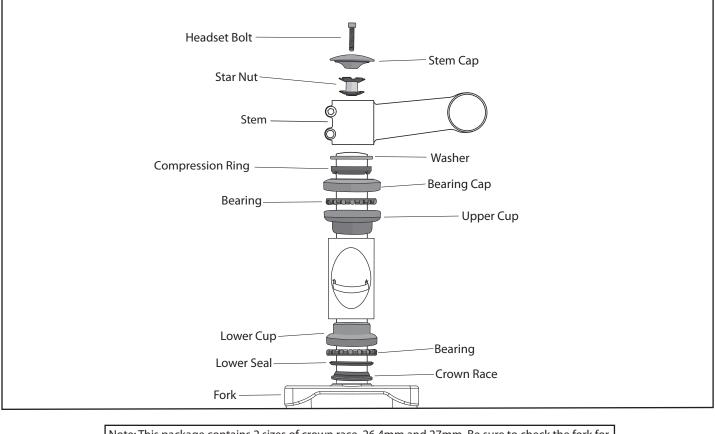
Please read all instructions before installing your new threadless headset.

Note: Installation requires specialized equipment to press fittings onto the steerer tube and into the head tube.

## Instruction Manual HS006

## Warning /!

Failure to install headsets properly may result in damage to your bicycle, serious injury, and/or death.



Note: This package contains 2 sizes of crown race, 26.4mm and 27mm. Be sure to check the fork for appropriate sizing.

## Installation

- 1. Install applicable crown race to fork using an appropriate press. Fitment should be flush and evenly seated.
- 2. Install upper and lower cups to the head tube using a headset press.
- 3. Using a nut setter, install the star nut into the steerer tube.
- 4. Place lower seal and bearing onto crown race and place steerer tube through the head tube.
- 5. Place upper bearing, bearing cap, compression ring, and washer onto steerer tube as shown.
- 6. Place stem onto steerer tube using appropriate spacers (Not included) to set height.
- 7. Install stem cap followed by the headset bolt.
- 8. Check that all fittings are flush with their respective mounting surfaces and that rotation is smooth.

